FEDERAL SUPPLY CLASS
5306

RATIONALE

UPDATE TO ASME Y14.5-2018. REVISE LEAD THREAD CHAMFER TO AS1132. REVISE FILLET RADIUS TO CR. UPDATE ALL FORMATTING (E.G., CSK AND STRAIGHTNESS FCF) IN FIGURE 1. ADD "COMPOSITION SIMILAR TO" TO NOTE 2. UPDATE FPI REFERENCE. ADD NOTE FOR DISPOSITION OF EXISTING INVENTORY.

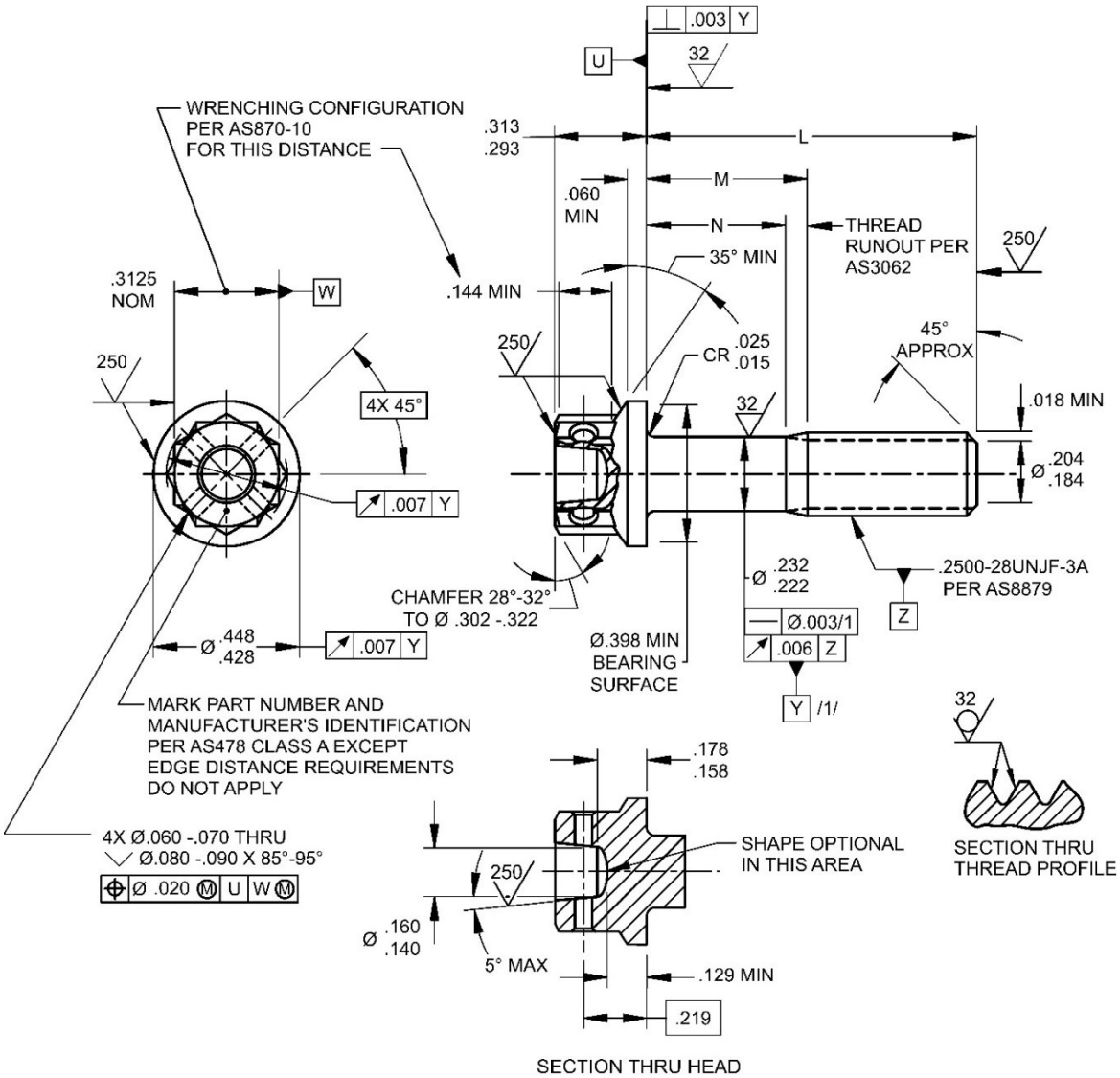
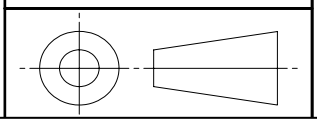



***FIGURE 1 - BOLT***

THIRD ANGLE PROJECTION



**For more information on this standard, visit**
https://www.sae.org/standards/content/AS3244D/

ISSUED 1980-07 REAFFIRMED 2017-04 REVISED 2022-09

CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7466

**AEROSPACE STANDARD**

BOLT, MACHINE - DOUBLE HEXAGON EXTENDED WASHER HEAD, DRILLED, PD SHANK, NICKEL ALLOY, UNS N07718, 185 KSI MIN UTS, .2500-28 UNJF-3A

**AS3244™**
SHEET 1 OF 3

**REV. D**

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